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(71) Applicant: WESTAIM TECHNOLOGIES INC. [CA/CA]; 10101-114th Street, Fort Saskatchewan, Alberta T8L 2P2 (CA).			
(72) Inventor: Li, Wu; Block 119 #49, Village Acres, Edmonton, Alberta T5C 3C9 (CA).			
(74) Agent: FORS, Arne, I.; Gowling, Strathy & Henderson, Suite 4900, Commerce Court West, Toronto, Ontario M5L 1J3 (CA).			
(54) Title: ELECTRODE MATERIAL FOR RECHARGEABLE BATTERIES AND PROCESS FOR THE PREPARATION THEREOF			
(57) Abstract			
<p>There is provided a series of novel particulate stabilized lithiated compounds which can be utilized as cathodic materials in lithium ion battery cells. Each particle of the material defines an inner lithiated metal oxide core which acts as an intercalation cathode. A lithium ion conductor coating surrounds the core to stabilize the latter and to improve the electrochemical properties of the material.</p>			

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ELECTRODE MATERIAL FOR RECHARGEABLE BATTERIES AND PROCESS  
FOR THE PREPARATION THEREOF

Field of the Invention

The present invention relates to a lithiated cathodic material for use in a lithium ion battery system and to a process for the production thereof.

Background of the Invention

Lithium transition metal oxide powders and, in particular, lithium cobaltic dioxide, form key cathodic materials for the positive electrode (cathode) in rechargeable lithium ion electrochemical cells.

Specific physical, morphological and chemical characteristics are required to sustain the transition metal oxide's performance over several hundred sequential charge and discharge cycles demanded during service. Current battery applications for the powder demand high purity, homogeneity, controlled particle size (1 micron to 50 microns) and low surface area (less than 2.0 m<sup>2</sup>/g).

Selection of the lithiated transition metal oxides, or indeed any cathodic material, is dependant upon the material having a high reversible capacity and conversely a low

irreversible capacity, high thermal stability and low cost. Of the three most commonly contemplated compounds, lithium cobaltic dioxide exhibits a high capacity concomitant with a good thermal stability, but it is extremely costly. Lithium 5 nickel dioxide possesses high capacity, with low relative cost but is thermally unstable. Spinel lithium manganese oxide ( $\text{LiMn}_2\text{O}_4$ ) is the most thermally stable of the three, and is relatively inexpensive, but lacks a high capacity.

The literature abounds in examples of novel lithium ion 10 systems and variations on the methods for the preparation thereof. In U.S. patent 4,302,518 issued to J. B. Goodenough et al., lithium cobalt dioxide is prepared by calcining a pelletized mixture of lithium and cobalt carbonates in air at 900°C for several hours. The calcining step may be repeated 15 one or more times to ensure complete conversion to the desired product. The resultant lithiated cobalt dioxide is characterized in having a hexagonal structure with lattice constants  $a=0.282$  nm and  $c=1.408$  nm as described by T. Ohzuku et al. (J. Electrochem. Soc. 141, 2972, 1994). Reaction 20 parameters will determine lattice structures. Thus, as disclosed in Solid State Ionics, 53-56, 681 (1992) by R. J. Gummow et al., lithium cobalt dioxide prepared by the reaction of lithium and cobalt carbonates in air at 400°C for between

2 to 5 days yields a product having a cubic structure having the lattice constant  $a=0.28297\text{ nm}$  ( $c/a=4.90$ ).

In U.S. patent 4,980,080 issued to A. Lecerf et al., there is described a process for the synthesis of  $\text{Li}_y\text{Ni}_{2-y}\text{O}_2$  or 5  $\text{LiNi}_{1-x}\text{Co}_x\text{O}_2$ . A mixture of hydrated lithium hydroxide and nickel and cobalt oxide are heated in air at temperatures ranging between  $600^\circ\text{C}$  to  $800^\circ\text{C}$ . A reheating step is then undertaken to complete the solid state reaction.

U.S. patent 5,264,201 to J.R. Dahn et al. teaches a 10 process for the production of lithium nickel dioxide involving the reaction of nickel oxide or nickel hydroxide, with an excess of lithium hydroxide, and heating the mixture above  $600^\circ\text{C}$  in an atmosphere substantially free of carbon dioxide and with a high partial pressure ratio of oxygen to water.

15 Furthermore, it has been suggested that solid solutions of  $\text{LiNi}_{1-x}\text{Co}_x\text{O}_2$  and  $\text{LiNi}_{1-x}\text{Al}_x\text{O}_2$  be used in rechargeable lithium battery applications. The article by T. Ohzuku et al., J. Electrochem. Soc. 142, 4033 (1995) states that  $\text{LiNi}_{3/4}\text{Al}_{1/4}\text{O}_2$  can be made by reacting lithium nitrate, nickel carbonate and 20 aluminium hydroxide at  $750^\circ\text{C}$  under an oxygen atmosphere for 20 hours. Advantageously, the solid state reaction product exhibits a higher stability than lithium nickel dioxide per se but deleteriously has a lower rechargeable capacity. The

minimum cobalt content in the  $\text{LiNi}_{1-x}\text{Co}_x\text{O}_2$  compound required to improve stability is significant, and thus is expensive.

Lithium transition metal oxides presently used in rechargeable lithium batteries can exhibit one of two common problems namely, poor thermal stability, or a high fade rate, particularly when cycling at a reversible capacity above about 150 mAh/g. There is a preference for lithium cathode materials that demonstrate good stability when cycling at a reversible capacity of about 200 mAh/g at an average discharge voltage above 3.0 volts.

Thus all manufacturers of lithium ion battery systems attempt to attain the highest reversible capacity commensurate with safe operation. Battery design must take into account the potential dangers of fire or explosion caused by oxygen release from the lithium transition metal oxide within the battery, particularly at the time of its highest charge. Damaging reactions can occur due to increases in temperature when the cell is shorted out or misused.

#### Summary of the Invention

It is a primary object of the present invention to provide a thermally, electrochemically and morphologically, stabilized lithiated cathodic material for use in lithium ion battery systems which is particularly functional during

cycling at a high reversible capacity.

It is a further object of the invention to provide a series of novel lithiated cathodic compounds, which remain stabilized when delithiated, having improved electrochemical  
5 properties.

In accordance with the present invention, there is provided a particulate electrode material wherein each discrete particle comprises an alkali metal-transition metal oxide, or alkali metal-mixed transition metal oxide core.  
10 Preferably, the alkali metal-transition metal oxide, or alkali metal-mixed transition metal oxide is a lithiated transition metal oxide, or mixed transition metal oxide, functional as an intercalation cathode. The core has an alkali metal ion conductor in external contact therewith, said conductor having  
15 electron conductive properties and being functional to stabilize said core and thereby impart predetermined electrochemical properties to said electrode material. Preferably, the conductor is a lithium ion conductor and the electrode material is cathodic material.  
20 The alkali metal-transition metal oxides forming said core would comprise suitable compounds wherein the transition metal is selected from metals of Groups IIIb, IVB, VB, VIB, VIIIB, and VIII of the Periodic Table. Preferably, the alkali

metal-transition metal oxides would be lithiated transition metal oxides. Preferred transition metals would be cobalt, nickel, manganese, chromium, vanadium, titanium or iron, or mixtures thereof. The most preferred core compositions would 5 comprise lithium nickel dioxide, or a lithium nickel cobalt dioxide having the formula  $\text{LiNi}_{1-y}\text{Co}_y\text{O}_2$  wherein  $y > 0$ , or a mixture thereof.

The alkali metal ion conductor may be considered, without being bound by same, to be either a coating or a surface 10 treatment on, or of, the core. Such a conductor would be preferably selected to closely match the core lattice morphology. The alkali metal-ion conductor, preferably a lithium ion conductor, would be an alkali metal-metal oxide or an alkali metal- mixed metal oxide. The metal or metals may 15 be selected from Groups IIIb, IVB, VB, VIB, VIIIB, and VIII of the Periodic Table. Preferably, the metal would be cobalt, nickel, manganese, chromium, vanadium, titanium, aluminium, or boron, or mixtures thereof. More preferably, the conductor would be selected from lithium cobalt dioxide ( $\text{LiCoO}_2$ ), 20 lithium cobalt nickel oxide having the formula  $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$ , lithium aluminium dioxide ( $\text{LiAlO}_2$ ) or lithium aluminium nickel oxide ( $\text{LiAl}_x\text{Ni}_{1-x}\text{O}_2$ ). In its most preferred embodiment, the conductor would be selected from lithium cobalt dioxide

( $\text{LiCoO}_2$ ) or lithium cobalt nickel oxide having the formula  $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$ . It is to be noted that the value of x for cobalt and for aluminium in the conductor is greater than y for cobalt and for aluminum in the core, that is to say that the 5 active component is greater on the surface of the material than in the core. Stated otherwise, the surface is cobalt-rich, or aluminium-rich or richer in the active component considered to be effecting stabilization as opposed to the core. The most preferred stabilizing active component or 10 element is considered to be cobalt.

The underlying theoretical basis upon which the present invention is founded resides in ensuring that a controlled level of lithium ions are maintained upon the surface of the material, the level of lithium being replenished from the 15 core. By the provision of a lithium rich surface, the stability of the whole system is maintained.

The invention extends to a process for the preparation of a particulate cathodic material for use in a rechargeable lithium electrochemical cell wherein each particle comprises 20 a lithiated transition metal oxide core functional as an intercalation cathode and a lithium ion conductor in contact with said core, said conductor having electron conductive properties and being functional to stabilize said core to

thereby impart predetermined electrochemical properties to said cathodic material which comprises:

providing a core material of  $\text{LiNiO}_2$  or  $\text{LiNi}_{1-y}\text{Co}_y\text{O}_2$  wherein  $y > 0$ , or mixtures thereof;

5 admixing an aqueous solution containing a metal compound selected from cobalt nitrate, nickel nitrate or aluminum nitrate, or mixtures thereof, with said core material, lithium containing salts, exemplary of which are lithium nitrate, lithium carbonate or lithium hydroxide being added if necessary to augment or replace the lithium source provided by the core; and  
10 heating the reactants at a temperature effective to form the lithium ion conductor on said core and to produce said stabilized cathodic material, preferably at a  
15 temperature in the range of 300 to 1000°C and more preferably at a temperature in the range of 600 to 900°C.

In a second aspect there is provided a process for the preparation of a particulate cathodic material for use in a rechargeable lithium electrochemical cell wherein each  
20 particle comprises a lithiated transition metal oxide core functional as an intercalation cathode and a lithium ion conductor in contact with said core, said conductor having electron conductive properties and being functional to

stabilize said core to thereby impart predetermined electrochemical properties to said cathodic material which comprises:

providing a core material of  $\text{LiNiO}_2$  or  $\text{LiNi}_{1-y}\text{Co}_y\text{O}_2$  wherein  
5  $y > 0$ , or mixtures thereof;

coating said core with an aqueous solution containing lithium nitrate, lithium carbonate or lithium hydroxide or mixtures thereof and a metal compound selected from cobalt oxide or cobalt hydroxide in admixture; and  
10 heating the reactants at a temperature functional to form the lithium ion conductor on said core and to produce said stabilized cathodic material.

Brief Description of the Drawings

The present invention will be better understood with  
15 reference to the detailed description and examples below and to the accompanying drawings, in which:

Figure 1 is a plot of capacity (mAh/g) for three lithiated transition metal compounds, namely uncoated lithium nickel dioxide and two lithium nickel dioxide  
20 compounds coated in accordance with the process of the

10

present invention versus cycle number wherein the initial cycle capacity is about 150 mAh/g;

Figure 2 is a plot of capacity (mAh/g) for two lithiated transition metal compounds, namely uncoated lithium nickel dioxide and a lithium nickel dioxide compound coated in accordance with the process of the present invention versus cycle number wherein the initial cycle capacity is about 200 mAh/g;

Figure 3 depicts the X-ray diffraction pattern for an uncoated lithium nickel dioxide, a physical mixture of lithium nickel dioxide and lithium cobalt dioxide and a lithium nickel dioxide surface treated in accordance with the present invention;

Figures 4a and 4b are photomicrographs taken at 3500X magnification of uncoated and coated lithium nickel dioxide respectively; and

Figure 5 is a plot of nickel and cobalt concentrations versus sputtering time.

#### Description of the Preferred Embodiment

Having reference to the accompanying figures, the stabilized lithiated cathodic material and the process for the preparation thereof will now be described. Whilst the preferred embodiment is described in terms of lithiated

cathodic materials, it is to be understood that the invention is not limited thereto and may extend to alkali metal electrode materials in general.

The particulate cathodic material broadly comprises a 5 lithiated metal oxide or lithium mixed metal oxide which is a lithium intercalation compound functional as a cathode-active material. The core has been surface treated, or coated, by a lithium ion conductive compound which stabilizes the core, thereby improving the electrochemical performance of the cell.

10 Coating may broadly be construed as a physical treatment such as the application of a shell encapsulating the core and/or a surface treatment. Surface treatment is to be understood to involve a chemical reaction such as ion implantation, molecular interdiffusion or the like. Whilst 15 the exact reaction mechanism and structures are at present unknown, surface treatment and/or coating of the core, observable by enhanced electrochemical properties, is known to have taken place. By stabilize is meant all of, or either of morphologically, electrochemically or thermally stabilizing 20 the electrode material. It is important to ensure that sufficient 'active' component be present to ensure stabilization for the particular surface requirements. By 'active' is typically meant cobalt or aluminium or the like.

This may be effected by inhibiting the reaction between the cell electrolyte and the electrode material or by decreasing the release of oxygen within the cell at the highly charged state. This may also be effected by inhibiting the reaction 5 between the electrode material and air when the electrode material is exposed to air before use in a cell.

The core material may be selected from suitable alkali metal-metal oxides or alkali metal mixed metal oxides, preferably lithiated metal oxides or lithiated mixed metal 10 oxides, having a particle size ranging between 1 to 50 microns. The metal or metals may be selected from the metals of Groups IIIb, IVB, VB, VIB, VIIIB and VIII of the Periodic Table. Preferably, such metals would be cobalt, nickel, manganese, chromium, vanadium, titanium or iron, or mixtures 15 thereof. Elemental aluminum and/or boron may additionally be added to the core to improve the properties thereof. The most preferred core compositions would comprise lithium nickel dioxide, or a lithium nickel cobalt dioxide having the formula  $\text{LiNi}_{1-y}\text{Co}_y\text{O}_2$  wherein  $y > 0$ , or a mixture thereof. For example 20 when utilizing lithium nickel dioxide as the core, a preferred core material would be like that disclosed in our pending U.S. application Serial Number 08/510,421, the disclosure of which is incorporated herein by reference.

The lithium ion conductor would be a suitable thermally and electrochemically stable coating functional to stabilize the core when delithiated. The key properties demanded in a conductor are high lithium ion conductivity and a 5 predetermined electron conductivity. Such a conductor preferably would be selected to closely match the core lattice morphology. The conductor would comprise a lithiated metal oxide or lithiated mixed metal oxide. Such metal or metals may be selected from metals of the Groups IIIb, IVB, VB, VIB, 10 VIIIB and VIII of the Periodic Table. Preferably, such metals would be cobalt, nickel, manganese, chromium, vanadium, titanium, aluminium, boron or iron, or mixtures thereof. Most preferably, the conductor would be selected from lithium cobalt dioxide ( $\text{LiCoO}_2$ ), lithium cobalt nickel oxide having 15 the formula  $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$ , lithium aluminium dioxide ( $\text{LiAlO}_2$ ) and lithium aluminium nickel oxide ( $\text{LiAl}_x\text{Ni}_{1-x}\text{O}_2$ ). In its most preferred embodiment, the conductor would be lithium cobalt dioxide ( $\text{LiCoO}_2$ ) or lithium cobalt nickel oxide having the formula  $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$  wherein  $x > 0$ , and  $x > y$ .

20 It is to be noted that one or more coatings of the conductor may be applied. Furthermore, the coating thickness may range from very thin at the monomolecular level, up to the micron level. Thickness selection, evident to one skilled in

the art, will depend upon the respective compositions of the core and conductor, the electrochemical properties desired, and safety and cost considerations.

For example, if the cobalt content on the surface is 0.3%  
5 of the total nickel content and the particle size of the core  
is about 10  $\mu\text{m}$ , the thickness of the lithium ion conductor is  
in the order of 10 nm. If the same amount of cobalt content  
is on the surface, but the particle size of the core is about  
1  $\mu\text{m}$ , the thickness of the lithium ion conductor is in the  
10 order of 1 nm. Since the lattice constants of lithium nickel  
dioxide and lithium nickel cobalt dioxide are in the order of  
0.5 nm, one lattice unit thickness is in the order of 0.5 nm.  
The change in the chemical content in the layer of the first  
lattice unit in the surface means that the surface properties  
15 are changed. Therefore, the thickness of lithium ion  
conductor can be as thin as one layer of lattice unit, or  
about 0.5 nm. On the other hand, the volume of the lithium  
ion conductor will be substantially less than the volume of  
the core, so if the particle size of the core is about 50  $\mu\text{m}$ ,  
20 the lithium ion conductor thickness can be about 5  $\mu\text{m}$  (5000  
nm).

The thermal stability and the electrochemical properties  
of the solid solution  $\text{LiNi}_{1-x}\text{Co}_x\text{O}_2$  is dependent on  $x$ , or the

cobalt content. If  $x$  is changed by 0.1, or even less, the change of electrochemical properties can be measured. The change of thermal stability of  $\text{LiNi}_{1-x}\text{Co}_x\text{O}_2$  can be easily measured when  $x$  is changed 0.1, or for even less than 0.1.

5 Therefore, if the cobalt content in the surface is enriched by increasing  $x$  for 0.1 or less in  $\text{LiNi}_{1-x}\text{Co}_x\text{O}_2$ , a more stabilized surface can be formed, and stabilization of the core can be attained.

Several coating technologies may be utilized whereby a  
10 lithium ion conductor is coated onto a lithium intercalation compound. The lithium ion conductor can be manufactured prior to its use as a coating, or alternatively, formed in-situ.

One embodiment of the coating process involves providing a stoichiometric amount of a cobalt salt and the selected  
15 lithium salt which react to form the desired coating compound. These compounds are dissolved in water and blended with the core material to form a slurry. (In some instances, there is no necessity to provide a lithium salt for the reaction, there being sufficient present in the core for the reaction to proceed  
20 successfully). The slurry is then allowed to dry in an oven at approximately 150°C to thereby coat the core particles. The coated particles are then reacted in a furnace at 750°C for two hours, optionally in a stream of oxygen, to form the

desired coating. Following furnace treatment the material is deagglomerated and screened.

An alternative process involves the use of an insoluble cobalt compound such as cobalt oxide or cobalt hydroxide in combination with a lithium-containing solution which decomposed into lithium oxide under reaction conditions to first coat the core, and are then reacted in-situ to form the desired coating.

Example 1

10        Uncoated lithium nickel dioxide (termed sample 1) was prepared in accordance with the following method. 463.5g of  $\text{Ni(OH)}_2$ , 230.7g of  $\text{LiOH} \cdot \text{H}_2\text{O}$  and 35.1g of KOH (containing about 15% water therein) were admixed using a mortar and pestle, providing an atomic ratio of Ni:Li:K of 1.0:1.1:0.11. The 15 mixture was then heated at 750°C for 2 hours in a stream of oxygen. After heating, the material was washed with water to remove KOH and excess LiOH, and placed in an oven at 150°C for 4 hours to remove the water. The material was ground and passed through a 400 mesh screen (Tyler Series) to provide 20  $\text{LiNiO}_2$  powder having a particle size of about 10 microns as measured by Microtrac™. The SEM results demonstrate that the particles of approximately 10 microns size were crystalline as shown in figure 4a.

Example 2

A first coated lithium nickel dioxide compound, (referred to hereinafter as sample 2), was prepared using the following procedure. 25g of LiNiO<sub>2</sub> (sample 1) was mixed with a water 5 solution containing 2.5g of Co(NO<sub>3</sub>)<sub>2</sub>.6H<sub>2</sub>O and 0.825g of LiNO<sub>3</sub> to form a slurry having a mole ratio of LiNiO<sub>2</sub>:Co(NO<sub>3</sub>)<sub>2</sub>.6H<sub>2</sub>O:LiNO<sub>3</sub> of 1.0:0.033:0.046. The slurry was stirred and heated to about 120° to remove water. The material was then placed in a furnace and heated at 750°C for 10 2 hours in a stream of oxygen. Following the heat treatment step, the material was ground and passed through a 400 mesh screen. SEM observations showed that there were no major differences in particle size between samples 1 and 2 (Compare figures 4a and 4b). However, surface modification of the 15 particles was observed. Approximately 3.3% cobalt content by weight versus total nickel content was thought to be present on the surface. The conventional layered LiCoO<sub>2</sub> ( $a=0.2814\text{nm}$ ,  $c=1.408\text{nm}$ ) was not observed by X-ray diffraction. Furthermore, surface analysis indicated a higher cobalt 20 content present on the surface of the lithium nickel dioxide particles than in the bulk.

Example 3

A second coated lithium nickel dioxide (sample 3) was

prepared using the procedures outlined in example 2. 25g of sample 1 were mixed with a water solution containing 0.25g of  $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  to prepare a slurry having a  $\text{LiNiO}_2:\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  ratio of 1.0:0.0033. As with sample 2, surface modification 5 was effected. The surface cobalt content was thought to be approximately 0.33% (mole ratio).

Example 4

An electrochemical cell having a cathode, a separator, an anode and an electrolyte was manufactured. Conventional 2325 10 coin cell hardware was used with a spacer and a spring to thereby provide the correct stack pressure. The cathode was made by admixing 90% by weight of the lithium transition metal oxide being tested with 9% by weight Super S carbon black and 1% by weight ethylene propylene diene terpolymer in 15 cyclohexane. The slurry was then spread onto aluminium foil before being allowed to dry. The cathode paste coverage was typically 20  $\text{mg}/\text{cm}^2$  and the cathode area was 1.25  $\text{cm}^2$ . The electrolyte was 1M  $\text{LiBF}_4$  in propylene carbonate, ethylene carbonate and dimethyl carbonate (25:25:50). Lithium metal 20 was used as the anode and Celgard<sup>TM</sup> 3500 was used as a separator. The charge current was adjusted to correspond to  $x=0.5$  Li deintercalated in  $\text{LiNiO}_2$  in 20 hours and the discharge current was adjusted to correspond to  $x=0.5$  Li

intercalated in  $\text{Li}_{1-x} \text{NiO}_2$  in 10 hours.

Example 5

This example is provided to illustrate the comparative charge capacity versus cycle life for samples 1, 2 and 3 respectively. The cells as described in example 4 were charged to 4.15 volts and discharged to 3.0 volts at the current density mentioned *supra*. The initial capacities for the three samples were all about 150 mAh/g. The results are shown in figure 1 wherein the triangular data point represents 10 the cycle performance of sample 1; the circular data point represents the cycle performance of sample 2; and the diamond data point represents the cycle performance of sample 3.

Example 6

This example is provided to illustrate the comparative capacity versus cycle life for samples 1 and 2 respectively. The cells, as described in example 4, were charged to 4.25 volts and discharged to 3.0 volts at the current density mentioned *supra*. The initial capacities for the two samples were all about 200 mAh/g. The results are shown in figure 2 20 where again the triangular data point represents the cycle performance of sample 1 and the circular data point represents the cycle performance of sample 2.

Example 7

Samples 1 and 2 were heated above 900°C in the absence of oxygen partial pressure. Sample 2 thermally decomposed at about 800°C, whereas sample 1 decomposed at about 780-790 C, 5 thus indicating the improved thermal stability of sample 2 over sample 1.

Example 8

This example depicts the X-ray diffraction patterns of samples 1 and 2 and of a physical mixture of lithium nickel dioxide and lithium cobalt dioxide having a mole ratio of LiNiO<sub>2</sub>:LiCoO<sub>2</sub>= 1.00:0.033. Sample 1 is depicted by the long dash lines, sample 2 by the short dash lines and the physical mixture by the solid lines in figures 3a and 3b. All the peak intensities were plotted on the same scale for comparative 15 purposes. Figure 3a shows the region of the (101) peak for LiNiO<sub>2</sub> and for LiCoO<sub>2</sub> and figure 3b shows the region of the (104) peak for the same compounds. Clearly, the results confirm the existence in sample 2 of the presence of a LiNi<sub>1-x</sub>Co<sub>x</sub>O<sub>2</sub> ( $x > 0$ ) phase, denoted by 2 on the figure, whereas lithium 20 cobalt dioxide is denoted by 1. The strongest peak is that of lithium nickel dioxide.

Example 9

This example is provided to illustrate that the chemical

content of the coating can be controlled as desired. 25g of sample 1 were mixed with an aqueous solution containing 1.25g of  $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ , 1.25g of  $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  and 0.825g of  $\text{LiNO}_3$  to form a slurry having a mole ratio of  $\text{LiNiO}_2:\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}:\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}:\text{LiNO}_3$  of 1.0:0.016:0.016:0.046. The slurry was treated as in example 2. The surface of the particles was found to have changed indicating that the formation of  $\text{LiNi}_{1-x}\text{Co}_x\text{O}_2$  had taken place on the surface of the  $\text{LiNiO}_2$ . By selection of the reactant concentrations, it is possible to control the value of x and, as a result, the amount of cobalt on the surface.

Example 10

This example is included to show that the cobalt content in the surface of  $\text{LiNiO}_2$  reduces the fade rate, and further demonstrates that cobalt oxide and lithium hydroxide can be used as a starting material to make a  $\text{LiNi}_{1-x}\text{Co}_x\text{O}_2$  coating on the surface of  $\text{LiNiO}_2$  particles.

25g of sample 1 were admixed with 1.21g cobalt oxide ( $\text{Co}_2\text{O}_3 \cdot x\text{H}_2\text{O}$  having a cobalt content of 62.5%) and 0.537g of  $\text{LiOH} \cdot \text{H}_2\text{O}$  with some water to form a slurry having a mole ratio of  $\text{LiNiO}_2:\text{Co}:\text{LiOH} \cdot \text{H}_2\text{O}$  of 1.0:0.05:0.05. The mixture was then treated as in example 2. X-ray diffraction showed the existence of two observable phases, namely a major  $\text{LiNiO}_2$ .

phase and the other a minor LiCoO<sub>2</sub> phase. The formed sample was tested as a cathodic material in the electrochemical cell described in example 4. At an initial capacity of the sample cycling between 4.25 volts and 3.0 volts of close to about 200 5 mAh/g, the fade rate was found to be lower than that of uncoated lithium nickel dioxide. SEM observations show the existence of three particle types, a first crystalline type similar to the lithium nickel dioxide of example 1, the second being lithium cobalt dioxide and a third type showing a 10 surface modification, namely growth, of the original lithium nickel dioxide starting material.

Example 11

In this example it is shown that the cycle stability of lithium nickel dioxide may be improved by the presence of 15 aluminium in the coating.

25g of sample 1 were mixed with an aqueous solution containing 1.875g of Al(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O and 0.3445g of LiNO<sub>3</sub>, to form a slurry having a mole ratio of LiNiO<sub>2</sub>:Al(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O:LiNO<sub>3</sub> of 1.0:0.02:0.02. The mixture was treated as in example 2 and 20 the resultant product tested in the above-described cell. A reversible charge capacity of about 190 mAh/g was observed during cycling between 3.0 and 4.25 volts. However, the fade rate was lower than uncoated lithium nickel dioxide.

Example 12

This example shows that the cobalt concentration is higher at the surface and in the thin surface layer than in the body of the cathodic material.

5       The nickel and cobalt ratio in the surface of sample 2 was measure by Auger analysis. Auger analyses were carried out using a Perkin-Elmer Model PHI-600™ scanning Auger microprobe. A 10 kV electron beam focused to a spot size of 1  $\mu\text{m}$  was used in this examination. Sputtering was performed  
10 using a 3 kV Ar<sup>+</sup> ion beam rastered over an area of 1x1 mm<sup>2</sup>. The sputter rate under these conditions was determined to be about 27 nm/minute.

Figure 5 shows the nickel and cobalt concentration versus the sputtering time of one particle of sample 2 measured by  
15 the Auger depth profile. Other particles of sample 2 showed a similar nickel and cobalt concentration profile. The total nickel and cobalt is 100%. The two minute sputtering time corresponds to about 54 nm depth from the surface. Clearly, the Co:Ni ratio is about 55:45 at the surface. At a depth  
20 from the surface of about 2.7 nm (or 0.1 minute sputtering time), which is the same order of the lattice constant  $c$ , the Co:Ni ratio is about 50:50. Between the depth of 5.4 nm and 54 nm (between 0.2 minute and 2 minute), the Co:Ni ratio

slowly decreased to a ratio of about 22:78. The total Co in sample 2 is about 3.3% of total Ni. Therefore cobalt concentration is significantly higher in the surface than in the bulk, especially in the thin layer of about 3 nm from the 5 surface. The cobalt thus is mainly distributed in the surface.

It will be understood, of course, that modifications can be made in the embodiment of the invention illustrated and described herein without departing from the scope and purview 10 of the invention as defined by the appended claims.

We Claim:

1. A particulate cathodic material for use in a rechargeable lithium electrochemical cell wherein each particle comprises:
  - 5 a lithiated transition metal oxide core functional as an intercalation cathode; and
  - a lithium ion conductor in contact with said core, said conductor having electron conductive properties and being functional to stabilize said core to thereby impart predetermined electrochemical properties to said cathodic
- 10 material.
2. The cathodic material as set forth in claim 1 wherein the transition metal of said lithiated transition metal oxide core is one or more metals selected from the group consisting of Groups IIIb, IVB, VB, VIB, VIIIB, and VIII of the Periodic
- 15 Table.
3. The cathodic material as set forth in claim 1 wherein said core material transition metal is selected from the group consisting of nickel, manganese, cobalt, chromium, vanadium, titanium and iron, and mixtures thereof.
- 20 4. The cathodic material as set forth in claim 1 wherein said core material comprises lithium nickel dioxide or lithium nickel cobalt dioxide having the formula  $\text{LiNi}_{1-y}\text{Co}_y\text{O}_2$  wherein  $y > 0$ , or a mixture thereof.

5. The cathode material as set forth in claim 1 wherein said lithium ion conductor is a lithiated metal oxide or lithiated mixed metal oxide wherein said metal is selected from the group consisting of Groups IIIb, IVB, VB, VIB, VIIIB, and VIII 5 of the Periodic Table, aluminium and boron.
6. The cathodic material as set forth in claim 1 wherein said lithium ion conductor is a lithium metal oxide or lithium mixed metal oxide and wherein the transition metal is selected from the group consisting of cobalt, nickel, manganese, 10 chromium, vanadium, titanium, iron, aluminium and boron, and mixtures thereof.
7. The cathodic material as set forth in claim 1 wherein said lithium ion conductor is selected from the group consisting of lithium cobalt dioxide ( $\text{LiCoO}_2$ ), lithium cobalt nickel oxide 15 ( $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$ ), lithium aluminum dioxide ( $\text{LiAlO}_2$ ) and lithium aluminium nickel oxide ( $\text{LiAl}_x\text{Ni}_{1-x}\text{O}_2$ ), and mixtures thereof.
8. The cathodic material as set forth in claim 2 wherein said lithium ion conductor is selected from the group consisting of lithium cobalt dioxide ( $\text{LiCoO}_2$ ), lithium cobalt nickel oxide 20 ( $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$ ), lithium aluminum dioxide ( $\text{LiAl}_x\text{O}_2$ ) and lithium aluminium nickel oxide ( $\text{LiAl}_x\text{Ni}_{1-x}\text{O}_2$ ), and mixtures thereof.
9. The cathodic material as set forth in claim 3 wherein said lithium ion conductor is selected from the group consisting of

lithium cobalt dioxide ( $\text{LiCoO}_2$ ), lithium cobalt nickel oxide ( $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$ ), lithium aluminum dioxide ( $\text{LiAlO}_2$ ) and lithium aluminium nickel oxide ( $\text{LiAl}_x\text{Ni}_{1-x}\text{O}_2$ ), and mixtures thereof.

10. The cathodic material as set forth in claim 4 wherein  
5 said lithium ion conductor is selected from the group  
consisting of lithium cobalt dioxide ( $\text{LiCoO}_2$ ), lithium cobalt  
nickel oxide ( $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$ ), lithium aluminum dioxide ( $\text{LiAlO}_2$ )  
and lithium aluminium nickel oxide ( $\text{LiAl}_x\text{Ni}_{1-x}\text{O}_2$ ), and mixtures  
thereof, and wherein  $x>y$ .

10 11. The cathodic material as set forth in claim 4 wherein  
said lithium ion conductor is  $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$  having a thickness  
between about 0.5nm and about 5000 nm, and wherein  $x>y+0.1$  for  
 $y<0.9$ , and  $x>0.1$  for lithium nickel dioxide as a core.

12. The cathodic material as set forth in claim 4 wherein  
15 said lithium ion conductor is  $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$ , having a thickness  
between about 1 nm and about 500 nm, and  $x>y+0.1$  for  $y<0.9$ ,  
and  $x>0.1$  for lithium nickel dioxide as a core.

13. A particulate electrode material for use in a  
rechargeable alkali metal electrochemical cell wherein each  
20 particle comprises:

an alkali metal-transition metal oxide core functional as  
an intercalation electrode; and  
an alkali metal ion conductor in contact with said core,

said conductor having electron conductive properties and being functional to stabilize said core to thereby impart predetermined electrochemical properties to said electrode material.

5 14. The electrode material as set forth in claim 13 wherein the transition metal of said alkali transition metal oxide core is one or more metals selected from the group consisting of the metals of Groups IIIb, IVB, VB, VIB, VIIIB, and VIII of the Periodic Table.

10 15. The electrode material as set forth in claim 13 wherein said core material transition metal is selected from the group consisting of nickel, manganese, cobalt, chromium, vanadium, titanium and iron, and mixtures thereof.

16. The electrode material as set forth in claim 13 wherein  
15 said core material comprises an alkali metal nickel dioxide, an alkali metal nickel cobalt dioxide having the formula  $MNi_{1-x}Co_xO_2$  wherein  $x > 0$ , and M is an alkali metal, or a mixture thereof.

17. The electrode material as set forth in claim 13 wherein  
20 said alkali metal ion conductor is an alkali metal- metal oxide or an alkali metal mixed metal oxide wherein said metal is selected from the group consisting of Groups IIIb, IVB, VB, VIB, VIIIB, and VIII of the Periodic Table, aluminium and

boron.

18. The electrode material as set forth in claim 13 wherein said alkali metal ion conductor is an alkali metal- metal or mixed metal oxide selected from the group consisting of an 5 alkali metal cobalt, nickel, manganese, chromium, aluminium and boron oxide, and a mixture thereof.

19. The electrode material as set forth in claim 13 wherein said alkali metal ion conductor is selected from the group consisting of an alkali metal cobalt dioxide ( $MCoO_2$ ), an 10 alkali metal cobalt nickel oxide ( $MCo_xNi_{1-x}O_2$ ), an alkali metal aluminum dioxide ( $MAlO_2$ ) and an alkali metal aluminium nickel oxide ( $MA_{1-x}Ni_{1-x}O_2$ ), and mixtures thereof.

20. The electrode material as set forth in claim 14 wherein said alkali metal ion conductor is selected from the group 15 consisting of an alkali metal cobalt dioxide ( $MCoO_2$ ), an alkali metal cobalt nickel oxide ( $MCo_xNi_{1-x}O_2$ ), an alkali metal aluminum dioxide ( $MAlO_2$ ) and an alkali metal aluminium nickel oxide ( $MA_{1-x}Ni_{1-x}O_2$ ), and mixtures thereof.

21. The electrode material as set forth in claim 15 wherein 20 said alkali metal ion conductor is selected from the group consisting of an alkali metal cobalt dioxide ( $MCoO_2$ ), an alkali metal cobalt nickel oxide ( $MCo_xNi_{1-x}O_2$ ), an alkali metal aluminum dioxide ( $MAlO_2$ ) and an alkali metal aluminium nickel

oxide ( $MiAl_xNi_{1-x}O_2$ ), and mixtures thereof.

22. The electrode material as set forth in claim 16 wherein said alkali metal ion conductor is selected from the group consisting of an alkali metal cobalt dioxide ( $MCoO_2$ ), an 5 alkali metal cobalt nickel oxide ( $MCo_xNi_{1-x}O_2$ ), an alkali metal aluminum dioxide ( $MAI_2$ ) and an alkali metal aluminium nickel oxide ( $MiAl_xNi_{1-x}O_2$ ), and mixtures thereof.

23. A process for the preparation of a stabilized, particulate cathodic material for use in a rechargeable 10 lithium electrochemical cell wherein each particle comprises a lithiated transition metal oxide core functional as an intercalation cathode and a lithium ion conductor in contact with said core, said conductor having electron conductive properties and being functional to stabilize said core to 15 thereby impart predetermined electrochemical properties to said cathodic material, which comprises:

providing a core material selected from the group consisting of  $LiNiO_2$  and  $LiNi_{1-y}Co_yO_2$  wherein  $y > 0$ ;  
admixing an aqueous solution containing a metal compound 20 selected from the group consisting of cobalt nitrate,  
nickel nitrate, aluminium nitrate and mixtures thereof  
with said core material; and  
heating the reactants at a temperature effective to form

the lithium ion conductor on said core and thereby produce said stabilized cathodic material.

24. A process as claimed in claim 23 wherein the reactants are heated at a temperature of between about 300 to 1000°C.

5 25. A process as claimed in claim 23 wherein the reactants are heated at a temperature of between about 600 to 900°C.

26. The process as set forth in claim 23 further comprising admixing lithium nitrate to said aqueous solution.

27. A process for the preparation of a stabilized, 10 particulate cathodic material for use in a rechargeable lithium electrochemical cell wherein each particle comprises a lithiated transition metal oxide core functional as an intercalation cathode and a lithium ion conductor in contact with said core, said conductor having electron conductive 15 properties and being functional to stabilize said core to thereby impart predetermined electrochemical properties to said cathodic material which comprises:

providing a core material selected from the group consisting of  $\text{LiNiO}_2$  and  $\text{LiNi}_{1-y}\text{Co}_y\text{O}_2$  wherein  $y > 0$ , and 20 mixtures thereof;

coating said core with a slurry of a metal compound selected from the group consisting of cobalt oxide and cobalt hydroxide; and

heating the coated core at a temperature effective to form the lithium ion conductor on said core and thereby produce said stabilized cathodic material.

28. A process as claimed in claim 27 wherein the reactants  
5 are heated at a temperature of between about 300 to 1000°C.

29. A process as claimed in claim 27 wherein the reactants are heated at a temperature of between about 600 to 900°C.

30. A process as claimed in claim 29 further comprising admixing with said metal compound an aqueous lithium-  
10 containing solution decomposable under reaction conditions to form a lithium oxide.

31. A particulate cathodic material for use in a rechargeable lithium electrochemical cell produced by the process of claim  
10.

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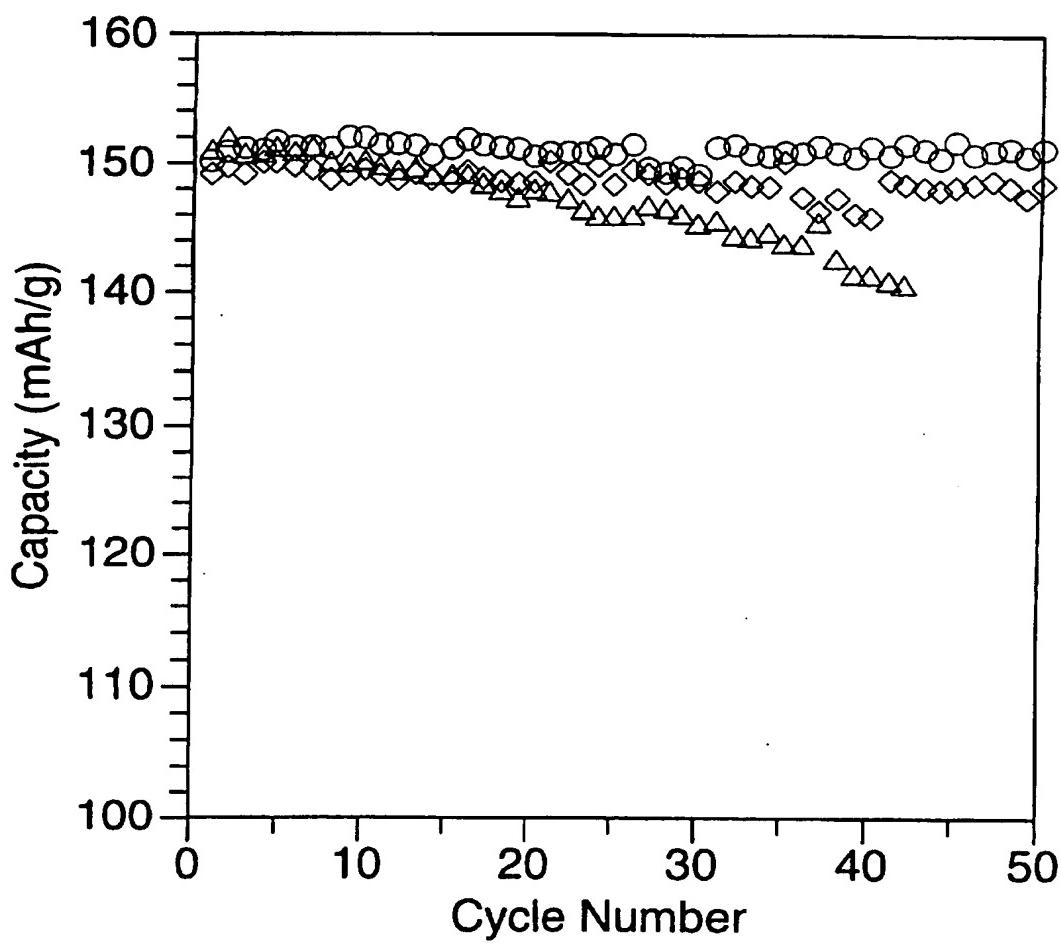


FIG. 1

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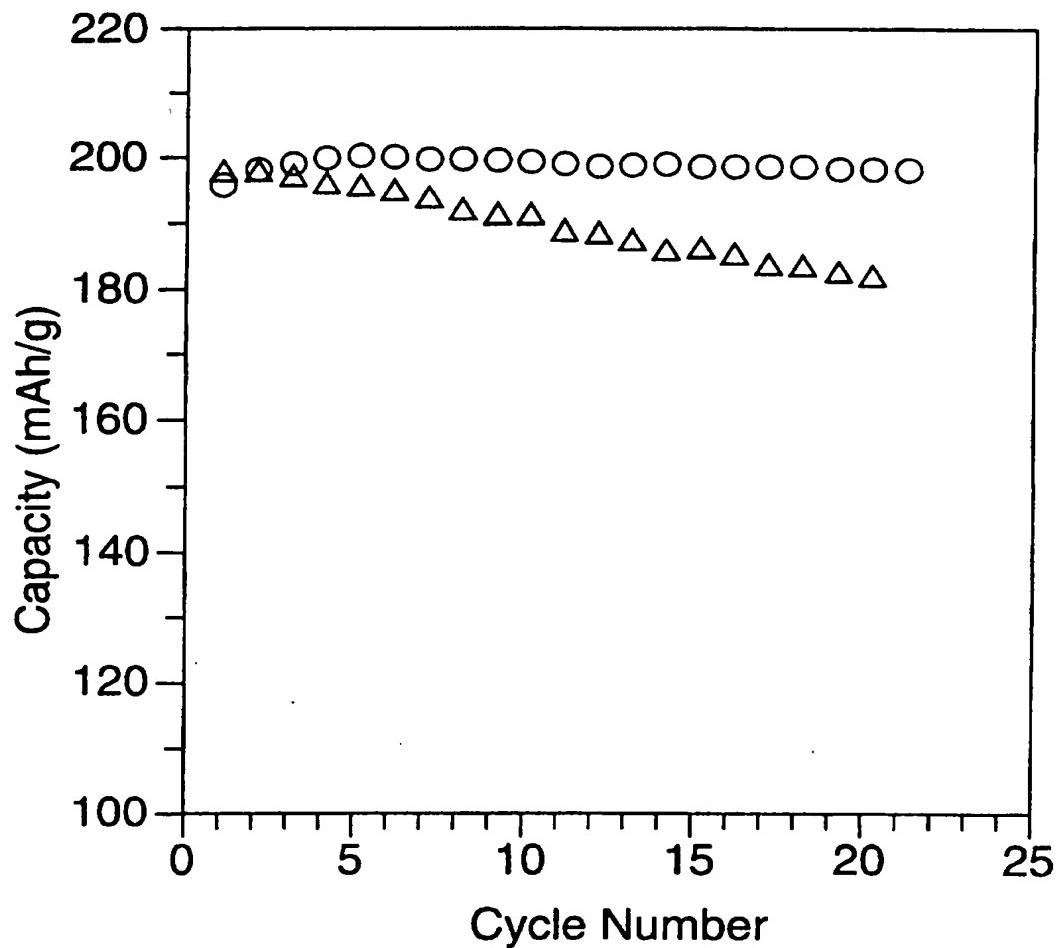


FIG. 2

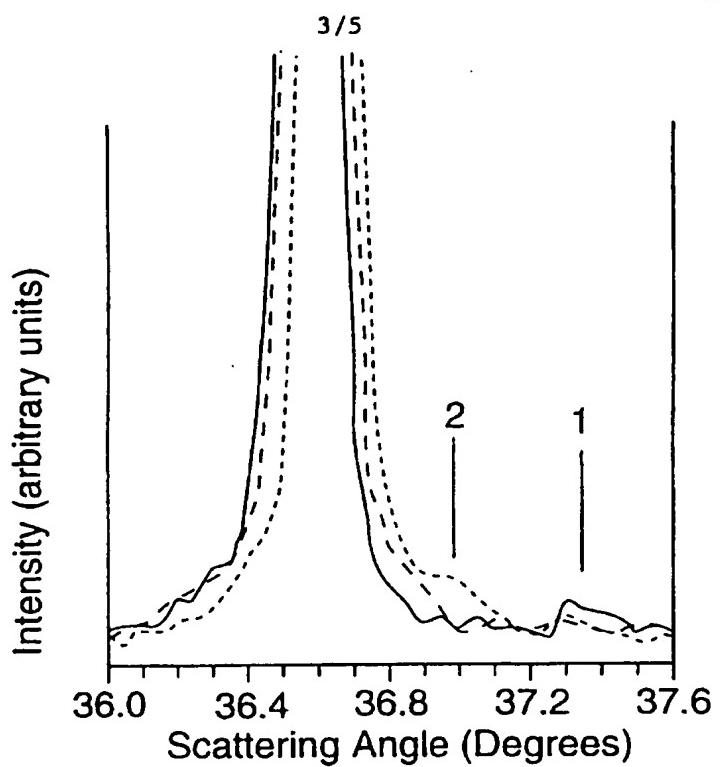


FIG. 3A

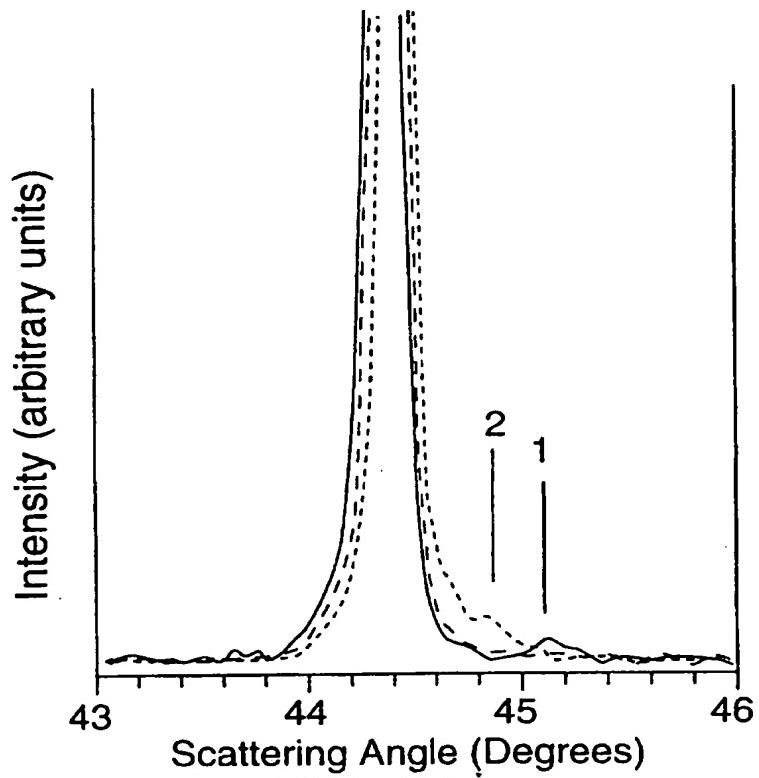


FIG. 3B

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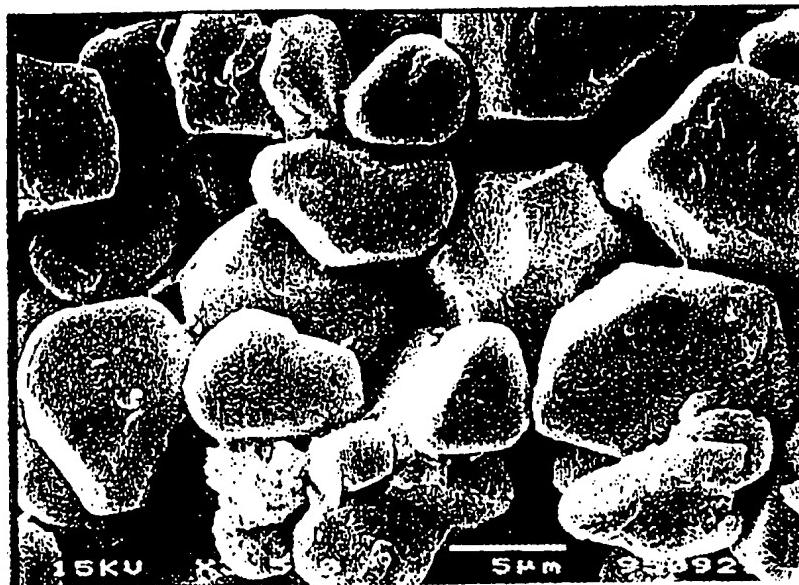


FIG. 4A.



FIG. 4B.

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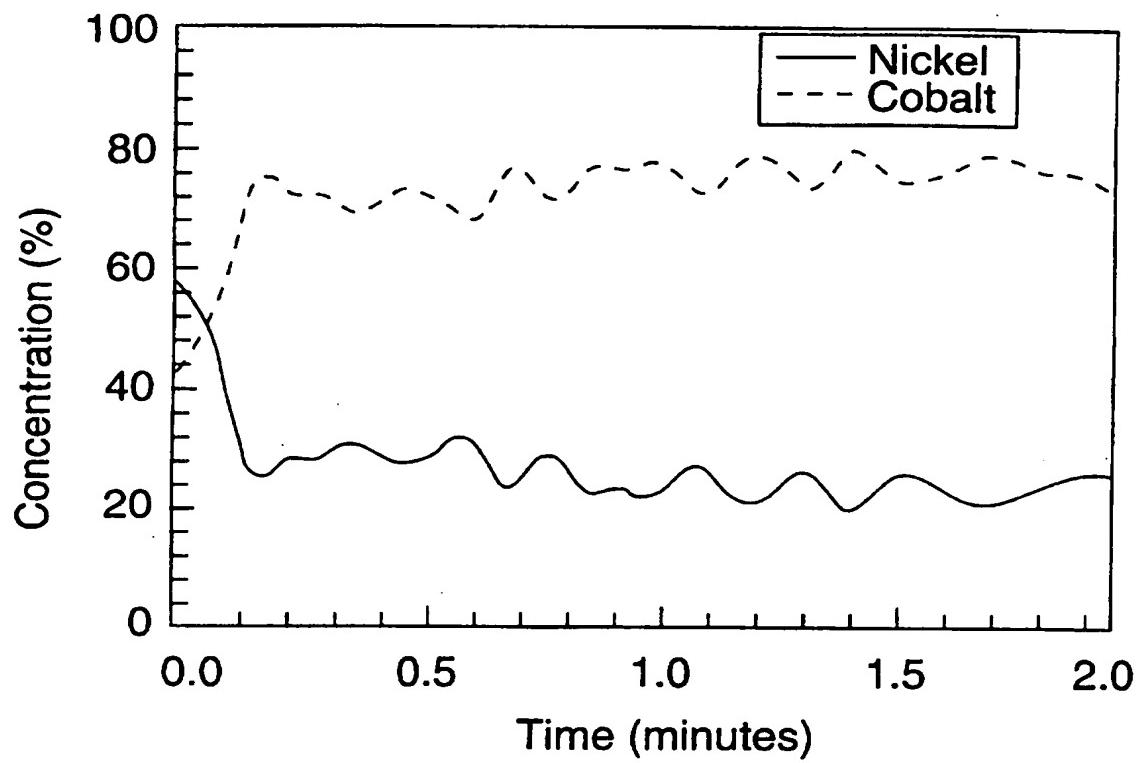


FIG. 5

# INTERNATIONAL SEARCH REPORT

Int'l Application No  
PCT/CA 97/00398

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 6 H01M4/48 H01M4/52

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 6 H01M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 511 632 A (SONY CORP.) 4 November 1992  see page 6, line 28 - page 8, line 15; claims 1,2 ---	1-3,5,6, 13-15, 17,18
E	EP 0 789 410 A (MATSUSHITA ELECTRIC IND CO LTD) 13 August 1997  see claim 1 ---	1-3, 13-15
X	EP 0 345 707 A (SAFT SA) 13 December 1989  see claim 1 -----	1-10, 13-22

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

\* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
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- "F" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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Date of the actual completion of the international search

18 September 1997

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30.09.97

Name and mailing address of the ISA

European Patent Office, P.O. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.  
Fax: (+31-70) 340-3016

Authorized officer

Andrews, M

# INTERNATIONAL SEARCH REPORT

Information on patent family members

Inte	nional Application No
PCT/CA 97/00398	

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